

**Utah Area 69 Committe Meeting "Pass the Gavel  
Hosted by District 7 Decmber 6th, 2008  
American Legion  
730north 200west, Hurrican, Utah**

- 8:30 AM **Registration**  
9:00 AM **Welcome - Andy B.**  
12 Concepts - TBA  
9:05 AM Minutes from Fall Workshop 2008 - Sheri P.  
9:10 AM Financial Report - Nadine N.  
9:20 AM Bid for this Event (Dec. 5th, 2009) - Jim N.  
9:25 AM District Reports  
9:40 AM Roll Call - Charlie G.  
9:50 AM Delegates Report - Julie S.  
10:10 AM **Reports of Past Events**  
*Fall Workshop - District 2*  
**Reports of Upcomeing Events**  
*Febuary, Area 69 Committe Meeting - District 6*  
*PRAASA - Pete G.*  
*Pre-Conference Assembly - Janet H.*  
10:25 AM Self-Suport Discussion - Julie S.  
11:15 AM Open Mic.  
11:30 AM **Lunch**  
1:00 PM Welcome Back - Andy B.  
1:05 PM 12 Concept (Breakdown) - Mike O. & Monte S.  
1:35 PM Remarks from Trusted Servants, Outgoing and Incomeing - Shirley O.  
4:30 PM Adjourn

Service Structured Guidelines-As of September 22, 2007

**2.4 Area Committee Meetings** - Elected Area Officers, DCMC's, DCM's, and Chairpersons of Area Standing Committees are voteing participants at Area Committe Meetings. Non-voting participants may include GSR's, Utah Area Past Delegates, and Central office/Intergroup Liasons. The purpose of the Area Committe Meeting is to allow the Delegate to share current information from GSO., to discuss agenda items prior to Area Assemblies so that Districts can be better informed, and to discuss solutionsto ongoing problems and cocerns in order to better carry the message. Two regularly scheduledArea Committee Meetings will be heldeach year organized by the Area Committee Officers and rotated among various Districts chosen a year ir advance. Area Committe Meetings are one day events beginning at 9:00am on Saturday.